

Form 20582

May, 1952

Printed in U.S.A.

LIST OF PARTS



MACHINE No. 17-41

**** A TRADE MARK OF
THE SINGER MANUFACTURING COMPANY**

INSTRUCTIONS FOR OILING

To ensure easy running and prevent unnecessary wear of the parts which are in movable contact, the machine requires oiling and when in continuous use, "TYPE B" or "TYPE D" OIL, sold only by Singer Sewing Machine Company, should be applied at least twice each day to all oil holes marked "OIL," as instructed in Form 7946.

"TYPE D" OIL is stainless.

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INSTRUCTIONS FOR ORDERING

In ordering from this list, use **ONLY** the part **NUMBER** in the **FIRST** column.

The number stamped on a Sewing Machine Part is in every case the number of the single part only.

Every combination of parts sent out as such has its specific number, which, although not stamped on the parts, must be used when ordering the combination.

Each number always indicates the **SAME PART** in whatever list it appears, or for whatever machine.

The letters after some of the numbers indicate the style of finish only, as follows:

A—Hardened, Polished, Nickel Plated and Buffed

A.A—Buffed and Chromium Plated

A.B—Hardened, Polished, Buffed and Chromium Plated

A.C—Brown Baking Enamel Finish

A.D—Gray Baking Enamel Finish

A.E—Hardened, Bright Rumbled and Nickel Plated

A.F—Hardened, Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated

A.G—Alumilite, Plain

A.H—Alumilite, Dyed

A.J—Polished, Nickel Plated and Chromium Plated

A.K—Hardened, Polished, Nickel Plated and Chromium Plated

A.L—Heat Treated for Toughness

B—Polished, Nickel Plated and Buffed

C—Hardened Only

C.R—Hardened and Merlized

D—Polished Only

E—Soft, Not Polished

F—Hardened and Polished

F.J—Hardened, Polished and Nickel Plated

G—Bright Rumbled and Nickel Plated

H—Blued

J—Nickel Plated Only

K—Hardened and Nickel Plated

L—Brass Plated

M—Oxidized

N—Japanned, Dull

P—Japanned, Bright

P.P—Wrinkle Finish

R—Merlized

S—Cadmium Plated

T—Copper Plated

T.A—Hardened, Polished, Copper and Nickel Plated and Buffed

T.B—Copper and Nickel Plated and Polished

T.J—Copper and Nickel Plated Only

T.K—Hardened, Copper and Nickel Plated

T.L—Copper and Brass Plated

T.M—Copper Plated and Oxidized

INSTRUCTIONS FOR ORDERING—Continued

- U—Zinc Plated
- V—Silver Plated
- W—Polished and Nickel Plated
- X—Black Oxide, for Iron and Steel
- X.C—Hardened and Black Oxide, for Iron or Steel
- Y—Black Nickel Plated Only
- Z—Chromium Plated
- Z.A—Hardened, Polished, Nickel Plated, Buffed and Chromium Plated
- Z.B—Polished, Nickel Plated, Buffed and Chromium Plated
- Z.C—Hardened and Chromium Plated
- Z.D—Polished and Chromium Plated
- Z.G—Bright Rumbled, Nickel Plated, Bright Rumbled and Chromium Plated
- Z.J—Nickel and Chromium Plated
- Z.T—Copper and Chromium Plated

These letters **MUST BE USED** when they appear in the list; and **AFTER** the number as in the list.

In this series:

1 to 1500, 50001 to 51500 and 140001 to 142000 are Screw Numbers

1501 to 1800 and 51501 to 51800 are Nut Numbers

1801 to 2000 and 51801 to 52000 are Roller Numbers

2001 to 50000 and 52001 to 140000 and 142001 to 190000 are Sewing Machine Parts, 190001 and upward are numbers of Electrical Parts.

The figures in the second column refer only to the plates, illustrating the parts, and are **NOT TO BE USED** in ordering.

Parts marked with an asterisk (*) are furnished only when repairs are made at factory.

SINGER Needles should be used
in **SINGER** Machines
These Needles and their Containers
are marked with the
Company's Trade Mark "SIMANCO.**" 1

Needles in Containers marked
"FOR SINGER MACHINES"
are **NOT SINGER** made needles. 2

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LIST OF PARTS COMPLETE FOR



MACHINE No. 17-41

FOR GENERAL WORK IN LEATHER. REVERSIBLE DROP
FEED ACROSS CYLINDER. ROLLER PRESSER. MAXIMUM
STITCH LENGTH 5-1/3 TO THE INCH. SPEED 1200, DE-
PENDENT ON MATERIAL USED AND OPERATION PER-
FORMED.

| No. | Plate | Name |
|--------|-------|--|
| *16687 | | Arm with 4448 and 4449..... |
| 4389 | 20929 | Arm Dowel Pin (2)..... |
| 4448 | 20929 | Arm Oil Tube (for intermediate bearing)..... |
| 123E | 20929 | Arm Screw (3)..... |
| 4368 | 20929 | Arm Shaft..... |
| 65072 | | Arm Shaft 4368 with 3032 and 65128..... |
| 3005 | 20929 | Arm Shaft Bushing (back)..... |
| 448AL | 20929 | Arm Shaft Bushing (back) Set Screw..... |
| 4449 | 20929 | Arm Shaft Bushing (front)..... |
| 144D | 20929 | Arm Shaft Screw..... |
| 4288 | 20929 | Arm Side Cover..... |
| 51224W | 20929 | Arm Side Cover Thumb Screw..... |
| 52239 | 20929 | Arm Spool Pin and Thread Eyelet..... |
| 8879 | 20929 | Arm Spool Pin Washer (cloth)..... |
| 4292 | 20929 | Crank Connecting Rod with 125044 and two 145E..... |
| 125044 | 20929 | Crank Connecting Rod Oil Pad (felt)..... |
| 145E | 20929 | Crank Connecting Rod Cap Screw (2)..... |
| 375C | 20929 | Crank Connecting Rod Hinge Screw..... |
| 1518J | 20929 | Crank Connecting Rod Hinge Screw Nut..... |
| *16863 | | Cylinder, 2 7/16 in. diam..... |
| 65042 | 20930 | Face Plate..... |
| 65043 | | Face Plate 65042 with 2105..... |
| 164J | 20930 | Face Plate Screw..... |
| 2107 | 20930 | Face Plate Thread Eyelet..... |
| 65045 | 20930 | Face Plate Thread Eyelet..... |
| 233J | 20930 | Face Plate Thread Eyelet Screw..... |
| 463AL | 20930 | Face Plate Thread Eyelet Set Screw..... |
| 65044 | 20930 | Face Plate complete, Nos. 448AL, 460AL, 463AL, 2107, 2111, 2127, 2269, 4369, 56791, 65043, 65045 and two 233J..... |
| 3032 | 20929 | Feed Cam with 446AL..... |

| No. | Plate | Name |
|--|-------|---|
| 446AL | 20929 | Feed Cam Set Screw..... |
| 52165 | 20932 | Feed Connecting Link..... |
| 375C | 20932 | Feed Connecting Link Hinge Screw (2)..... |
| 1518J | 20932 | Feed Connecting Link Hinge Screw Nut (2)..... |
| 65159 | 20936 | Feed Dog 10 teeth (16 teeth to the inch) for 6042..... |
| 65160 | 20931 | Feed Dog 13 teeth (21 teeth to the inch) for 65170..... |
| NOTE: No. 65160 is sent with this Machine unless another Feed Dog is specified on order. | | |
| 65161 | 20932 | Feed Dog Carrier..... |
| 225C | 20932 | Feed Dog Screw..... |
| 16678 | 20932 | Feed Forked Connection..... |
| 16808 | | Feed Forked Connection complete, Nos. 5544, 16678, 52165 and two each 375C and 1518J..... |
| 375C | 20932 | Feed Forked Connection Hinge Screw..... |
| 1518J | 20932 | Feed Forked Connection Hinge Screw Nut..... |
| 5544 | 20932 | Feed Regulator Crank with two 448AL..... |
| 448AL | 20932 | Feed Regulator Crank Set Screw (2)..... |
| 6808 | 20932 | Feed Regulator Lever with 207J..... |
| 6809 | | Feed Regulator Lever complete, Nos. 190J, 6808 and 6810..... |
| 732D | 20932 | Feed Regulator Lever Adjusting Thumb Screw..... |
| 1584E | 20932 | Feed Regulator Lever Adjusting Thumb Screw Nut..... |
| 3146 | 20932 | Feed Regulator Lever Adjusting Thumb Screw Nut Washer.. |
| 6810 | 20932 | Feed Regulator Lever Friction Plate..... |
| 190J | 20932 | Feed Regulator Lever Friction Plate Screw..... |
| 732D | 20932 | Feed Regulator Lever Friction Plate Thumb Screw..... |
| 2049 | 20932 | Feed Regulator Lever Pin..... |
| 207J | 20932 | Feed Regulator Lever Set Screw..... |
| 5550 | 20932 | Feed Regulator Lever Shaft..... |
| 16713 | 20932 | Feed Regulator Lever Segment..... |
| 330J | 20932 | Feed Regulator Lever Segment Screw (2)..... |
| 6017 | 20932 | Feed Rock Shaft..... |
| 65162 | | Feed Rock Shaft 6017 with 65161..... |
| 6019 | 20932 | Feed Rock Shaft Crank with 193F..... |
| 156F | 20932 | Feed Rock Shaft Crank Position Screw..... |
| 193F | 20932 | Feed Rock Shaft Crank Set Screw..... |
| 6440 | 20931 | Guide (roller) Nos. 1852 and 6441..... |
| 6441 | 20931 | Guide Bracket..... |
| 1852 | 20931 | Guide Roller and Screw Stud..... |
| 51224W | 20931 | Guide Thumb Screw..... |
| 56898 | 20933 | Machine Driving Pulley (heavy rim, "V" belt groove, outside diam. of belt groove 2.9 in.) with two 435AL..... |
| 435AL | 20933 | Machine Driving Pulley Set Screw (2)..... |
| 4264 | 20934 | Needle Bar (for round shank needle)..... |
| 3045 | 20934 | Needle Bar Connecting Link..... |
| 56773 | | Needle Bar Connecting Link 3045 with 2052..... |
| 377C | 20934 | Needle Bar Connecting Link Hinge Screw..... |
| 1518J | 20934 | Needle Bar Connecting Link Hinge Screw Nut..... |
| 2052 | 20934 | Needle Bar Connecting Stud with 155C..... |
| 155C | 20934 | Needle Bar Connecting Stud Set Screw..... |
| 290E | 20934 | Needle Bar Screw Bushing (lower)..... |
| 290E | 20934 | Needle Bar Screw Bushing (upper)..... |
| 7524 | 20934 | Needle Clamp with 196F, 651J and 7525..... |
| 7525 | 20934 | Needle Clamp Thread Guide..... |
| 651J | 20934 | Needle Clamp Thread Guide Screw..... |
| 196F | 20934 | Needle Clamp Screw..... |
| 6022 | 20929 | Oscillating Rock Shaft with 4784..... |
| 16806 | | Oscillating Rock Shaft 6022 with 65131..... |
| 65130 | 20929 | Oscillating Rock Shaft Hinge Pin..... |
| 65131 | | Oscillating Rock Shaft Hinge Pin 65130 with 1513J..... |
| 1513J | 20929 | Oscillating Rock Shaft Hinge Pin Nut..... |
| 4784 | 20929 | Oscillating Rock Shaft Oil Pad..... |
| 6023 | 20929 | Oscillating Shaft..... |
| 65005 | | Oscillating Shaft 6023 with 2049, 6056 and 16870..... |

| No. | Plate | Name |
|---|-------|--|
| 6056 | | Oscillating Shaft Crank with 460AL and 1813..... |
| 6024 | 20929 | Oscillating Shaft Crank with 1813 and two 462AL (for Agents only)..... |
| 2049 | | Oscillating Shaft Crank Pin..... |
| 1813 | 20929 | Oscillating Shaft Crank Roller and Stud..... |
| 462AL | 20929 | Oscillating Shaft Crank Set Screw (for 6024) (2)..... |
| 460AL | | Oscillating Shaft Crank Set Screw (for 6056)..... |
| 2058 | 20934 | Presser Bar..... |
| 52016 | 20934 | Presser Bar Lifter..... |
| 689C | 20934 | Presser Bar Lifter Screw..... |
| 1520J | 20934 | Presser Bar Lifter Screw Nut..... |
| 5608 | 20934 | Presser Bar Lifter Bracket with 453AL..... |
| 453AL | 20934 | Presser Bar Lifter Bracket Set Screw..... |
| 7170 | 20933 | Presser Bar Lifter Lever..... |
| 802X | 20933 | Presser Bar Lifter Lever Hinge Screw..... |
| 16659 | 20933 | Presser Bar Lifter Lever Spring..... |
| 290E | 20934 | Presser Bar Screw Bushing..... |
| 2308 | 20934 | Presser Bar Spring..... |
| 2070 | 20934 | Presser Bar Spring Washer..... |
| 65163 | 20931 | Presser Foot (narrow toe)..... |
| 65164 | 20931 | Presser Foot (wide toe)..... |
| NOTE: Presser Feet Nos. 65163 and 65164 are sent with this Machine unless another Presser Foot is specified on order. | | |
| 2183 | 20936 | Presser Foot..... |
| 190J | 20934 | Presser Foot Screw..... |
| 262J | 20934 | Pressure Regulating Thumb Screw..... |
| 1868 | 20936 | Roller, 7/8 in. diam., coarse, with 652D and 1528J (for 2196)..... |
| 1841 | 20931 | Roller, 7/8 in. diam., fine, with 652D and 1528J (for 2197)..... |
| 2203 | 20931 | Roller Arm..... |
| 440F | 20931 | Roller Arm Adjusting Screw..... |
| 15446 | | Roller Arm Adjusting Screw 440F with 1547J..... |
| 1547J | 20931 | Roller Arm Adjusting Screw Nut..... |
| 2206 | 20931 | Roller Arm Bracket..... |
| 316F | 20931 | Roller Arm Bracket Screw Center (2)..... |
| 15444 | | Roller Arm Bracket Screw Center 316F with 1547J (2)..... |
| 1547J | 20931 | Roller Arm Bracket Screw Center Nut (2)..... |
| 2205 | 20931 | Roller Arm Lock Spring..... |
| 176J | 20931 | Roller Arm Lock Spring Screw..... |
| 1549J | 20931 | Roller Arm Lock Spring Screw Nut..... |
| 2196 | 20936 | Roller Presser complete, 7/8 in. diam., 9/64 in. face, coarse roller, Nos. 176J, 1549J, 1868, 2203, 2205, 2206, 15446 and two 15444..... |
| 2197 | 20931 | Roller Presser complete, 7/8 in. diam., 9/64 in. face, fine roller, Nos. 176J, 1549J, 1841, 2203, 2205, 2206, 15446 and two 15444..... |
| NOTE: No. 2197 is sent with this Machine unless another Roller Presser is specified on order. | | |
| 190J | 20934 | Roller Presser Screw..... |
| 652D | 20931 | Roller Screw..... |
| 1528J | 20931 | Roller Screw Nut..... |
| 2073 | 20935 | Shuttle Bobbin..... |
| 2211 | 20935 | Shuttle Bobbin Retaining Spring..... |
| 2212 | 20935 | Shuttle Bobbin Retaining Spring Rivet (2)..... |
| 6058 | 20935 | Shuttle Body with 398E, 2082, 2084, 2211 and two 2212..... |
| *15458 | | Shuttle Cover..... |
| 125017 | 20935 | Shuttle Cover 15458 with 112E, 466AL, 2078, 2080, 2086 and 2090..... |
| 2076 | 20935 | Shuttle Cover Hinge Pin..... |
| 2078 | 20935 | Shuttle Delivery Eye Thread Guard..... |
| 2080 | 20935 | Shuttle Delivery Eye Thread Guard Rivet..... |
| 2082 | 20935 | Shuttle Main Spring..... |
| 398E | | Shuttle Main Spring Screw..... |

| No. | Plate | Name |
|---|-------|---|
| 2084 | | Shuttle Main Spring Steady Pin..... |
| 466AL | 20935 | Shuttle Tension Regulating Screw..... |
| 2086 | 20935 | Shuttle Tension Spring..... |
| 2090 | 20935 | Shuttle Tension Spring Plate..... |
| 112E | 20935 | Shuttle Tension Spring Screw..... |
| 16892 | 20935 | Shuttle (high point) Nos. 2073, 2076, 6058 and 125017..... |
| 16870 | 20929 | Shuttle Driver and Feed Lifting Cam..... |
| 2049 | 20929 | Shuttle Driver Pin..... |
| 65165 | 20935 | Shuttle Race Body..... |
| 65166 | | Shuttle Race Body 65165 with 50362J and 65169..... |
| 65167 | 20935 | Shuttle Race complete, Nos. 16689, 65166, 65168 and two each 175F and 50250J..... |
| 65168 | 20935 | Shuttle Race Ring..... |
| 16688 | 20935 | Shuttle Race Ring Cover..... |
| 16689 | | Shuttle Race Ring Cover 16688 with 16242 and two 725J..... |
| 16242 | 20935 | Shuttle Race Ring Cover Latch..... |
| 725J | 20935 | Shuttle Race Ring Cover Latch Screw (2)..... |
| 50250J | 20935 | Shuttle Race Ring Cover Screw (2)..... |
| 175F | 20935 | Shuttle Race Ring Screw (2)..... |
| 65169 | 20935 | Shuttle Race Thread Protector..... |
| 50362J | 20935 | Shuttle Race Thread Protector Screw..... |
| 50258J | 20935 | Shuttle Race Screw (4)..... |
| 2102 | 20930 | Tension Disc (2)..... |
| 1560C | 20930 | Tension Regulating Thumb Nut..... |
| 4369 | 20930 | Tension Releaser..... |
| 2269 | 20930 | Tension Releaser Hinge Pin..... |
| 600C | 20930 | Tension Screw Stud..... |
| 16202 | | Tension Screw Stud 600C with 1560C..... |
| 448AL | 20930 | Tension Screw Stud Set Screw..... |
| 2103 | 20930 | Tension Spring..... |
| 2105 | 20930 | Tension Thread Guard..... |
| 56791 | 20930 | Tension complete, Nos. 2103, 2124, 16202 and two 2102... |
| 2112 | 20930 | Thread Retaining Disc with 2113..... |
| 2113 | 20930 | Thread Retaining Disc Steady Pin..... |
| 2114 | 20930 | Thread Retaining Spring..... |
| 2115 | 20930 | Thread Retaining Stud..... |
| 460AL | 20930 | Thread Retaining Stud Set Screw..... |
| 2111 | | Thread Retainer Guide complete, Nos. 2112, 2114 and 2115..... |
| 65128 | | Thread Take-up Cam..... |
| 65129 | 20929 | Thread Take-up Cam 65128 with 446AL..... |
| 3012 | | Thread Take-up Cam Pin..... |
| 446AL | 20929 | Thread Take-up Cam Set Screw..... |
| 3072 | 20929 | Thread Take-up Lever with 1819..... |
| 56855 | | Thread Take-up Lever 3072 with 1088C..... |
| 1088C | 20929 | Thread Take-up Lever Hinge Screw..... |
| 889AL | 20929 | Thread Take-up Lever Hinge Screw Set Screw..... |
| 1819 | 20929 | Thread Take-up Lever Roller and Stud..... |
| 2124 | 20930 | Thread Take-up Spring..... |
| 2127 | 20930 | Thread Take-up Spring Regulator Plate..... |
| 233J | 20930 | Thread Take-up Spring Regulator Plate Adjusting Screw..... |
| 65170 | 20931 | Throat Plate for 65160..... |
| NOTE: Throat Plate No. 65170 is sent with this Machine unless another Throat Plate is specified on order. | | |
| 6042 | 20936 | Throat Plate for 65159..... |
| 6049 | 20931 | Throat Plate Holder for 65170..... |
| 6046 | 20936 | Throat Plate Holder for 6042..... |
| 65171 | | Throat Plate Holder 6049 with 65170..... |
| 6047 | | Throat Plate Holder 6046 with 6042..... |
| 6048 | 20936 | Throat Plate Holder Extension for 6046..... |
| 401J | 20936 | Throat Plate Holder Extension Screw (2)..... |
| 171AL | 20931 | Throat Plate Holder Screw (2)..... |
| 6053 | 20937 | Drip Pan..... |

ACCESSORIES

| No. | Plate | Name |
|--------|-------|-------------------------------------|
| 51072R | 20937 | Machine Bolt with 51581E (4)..... |
| 51581E | 20937 | Machine Bolt Nut (4)..... |
| 6055 | 20937 | Machine Bolt Washer (4)..... |
| 120342 | 20937 | Oiler with 120343..... |
| 120343 | 20937 | Oiler Spout..... |
| 26026 | 20937 | Screw Driver (large)..... |
| 26485 | 20937 | Screw Driver (small)..... |
| 2073 | 20935 | Shuttle Bobbin (2)..... |
| 8908 | 20937 | Wrench for 1520..... |
| 4347 | 20937 | Wrench for 1513 and 1518..... |
| 4822 | 20937 | Wrench for 1528, 1547 and 1549..... |

BOBBIN WINDER (TIGHT WHEEL)

| | | |
|-------|-------|---|
| 15072 | 20938 | Bobbin Position Pin..... |
| 5522 | 20938 | Frame..... |
| 2460 | 20938 | Friction Ring (rubber)..... |
| 2461 | 20938 | Pulley..... |
| 2462 | 20938 | Spindle with 15072..... |
| 2463 | | Spindle 2462 with 2461..... |
| 2464 | 20938 | Spring..... |
| 5521 | 20938 | Bobbin Winder complete, Nos. 2460, 2463 and 5522..... |
| 46D | 20938 | Bobbin Winder Hinge Screw..... |

FOOT LIFTER PARTS

| | | |
|-------|-------|---|
| 6439 | 20939 | Chain, 36 in. to 45 in., with 56864 and 56865..... |
| | NOTE: | When ordering No. 6439, give length required. |
| 4879 | 20939 | Chain Connecting Link..... |
| 56864 | 20939 | Chain Hook (large)..... |
| 56865 | 20939 | Chain Hook (small)..... |
| 4881 | 20939 | Treadle..... |
| 4882 | 20939 | Treadle Shaft..... |
| 4883 | 20939 | Treadle Spring..... |
| 4884 | 20939 | Treadle Stand..... |
| 4885 | 20939 | Treadle complete, Nos. 4879, 4881, 4882, 4883, 4884 and two wood screws 1 in. No. 16..... |
| 6344 | | Foot Lifter complete, Nos. 802X, 4885, 6439, 7170 and 16659..... |

KNEE LIFTER PARTS

| No. | Plate | Name |
|---------|-------|---|
| 6333 | 20940 | Pitman..... |
| 2763 | 20940 | Rock Shaft..... |
| 6334 | 20940 | Rock Shaft Hanger with two wood screws 1 in. No. 10 (2).... |
| 16646 | 20940 | Rock Shaft Knee Arm..... |
| 16647 | | Rock Shaft Knee Arm complete, Nos. 2766, 2767 and 16646..... |
| 2766 | 20940 | Rock Shaft Knee Arm Hub with 356C..... |
| 356C | 20940 | Rock Shaft Knee Arm Set Screw..... |
| 2767 | 20940 | Rock Shaft Knee Plate with 356C..... |
| 356C | 20940 | Rock Shaft Knee Plate Set Screw..... |
| 6337 | 20940 | Rock Shaft Lifting Bracket with two 356C..... |
| 356C | 20940 | Rock Shaft Lifting Bracket Set Screw..... |
| 6338 | 20940 | Rock Shaft Lifting Bracket Hook..... |
| 356C | 20940 | Rock Shaft Lifting Bracket Hook Set Screw..... |
| 2770 | 20940 | Rock Shaft Stop Dog with 140219C..... |
| 140219C | 20940 | Rock Shaft Stop Dog Set Screw..... |
| 6339 | 20940 | Rock Shaft complete, Nos. 2763, 2770, 6337, 6338, 16647 and two 6334..... |
| 6330 | | Knee Lifter complete, Nos. 802X, 6333, 6339, 7170 and 16659..... |

MACHINE BASE

| | | |
|--------|-------|--|
| 7169 | 20937 | Machine Base with four each 6055, 51070E and wood screws 1 in. No. 12..... |
| 51070E | 20937 | Machine Bolt with 51581E, to secure machine to base (4).... |
| 51581E | 20937 | Machine Bolt Nut (4)..... |
| 6055 | 20937 | Machine Bolt Nut Washer (4)..... |

NUMERICAL LIST OF PARTS

| No. | Plate | Name |
|-------|-------|---|
| 46D | 20938 | Bobbin Winder Hinge Screw..... |
| 112E | 20935 | Shuttle Tension Spring Screw for 125017..... |
| 123E | 20929 | Arm Screw (3)..... |
| 144D | 20929 | Arm Shaft Screw..... |
| 145E | 20929 | Crank Connecting Rod Cap Screw for 4292 (2)..... |
| 155C | 20934 | Needle Bar Connecting Stud Set Screw for 2052..... |
| 156F | 20932 | Feed Rock Shaft Crank Position Screw..... |
| 164J | 20930 | Face Plate Screw..... |
| 171AL | 20931 | Throat Plate Holder Screw (2)..... |
| 175F | 20935 | Shuttle Race Ring Screw for 65167 (2)..... |
| 176J | 20931 | Roller Arm Lock Spring Screw for 2196 and 2197..... |
| 190J | 20932 | Feed Regulator Lever Friction Plate Screw for 6809..... |
| 190J | 20934 | Presser Foot Screw..... |
| 190J | 20934 | Roller Presser Screw..... |
| 193F | 20932 | Feed Rock Shaft Crank Set Screw for 6019..... |
| 196F | 20934 | Needle Clamp Screw for 7524..... |
| 207J | 20932 | Feed Regulator Lever Set Screw for 6808..... |
| 225C | 20932 | Feed Dog Screw..... |
| 233J | 20930 | Face Plate Thread Eyelet Screw for 65044..... |
| 233J | 20930 | Thread Take-up Spring Regulator Plate Adjusting Screw for 65044..... |
| 262J | 20934 | Pressure Regulating Thumb Screw..... |
| 290E | 20934 | Needle Bar Screw Bushing (lower)..... |
| 290E | 20934 | Needle Bar Screw Bushing (upper)..... |
| 290E | 20934 | Presser Bar Screw Bushing..... |
| 316F | 20931 | Roller Arm Bracket Screw Center for 15444 (2)..... |
| 330J | 20932 | Feed Regulator Lever Segment Screw (2)..... |
| 356C | 20940 | Knee Lifter Rock Shaft Knee Arm Set Screw for 2766..... |
| 356C | 20940 | Knee Lifter Rock Shaft Knee Plate Set Screw for 2767..... |
| 356C | 20940 | Knee Lifter Rock Shaft Lifting Bracket Set Screw for 6337..... |
| 356C | 20940 | Knee Lifter Rock Shaft Lifting Bracket Hook Set Screw for 6337..... |
| 375C | 20929 | Crank Connecting Rod Hinge Screw..... |
| 375C | 20932 | Feed Connecting Link Hinge Screw for 16808 (2)..... |
| 375C | 20932 | Feed Forked Connection Hinge Screw..... |
| 377C | 20934 | Needle Bar Connecting Link Hinge Screw..... |
| 398E | | Shuttle Main Spring Screw for 6058..... |
| 401J | 20936 | Throat Plate Holder Extension Screw (2)..... |
| 435AL | 20933 | Machine Driving Pulley Set Screw for 56898 (2)..... |
| 440F | 20931 | Roller Arm Adjusting Screw for 15446..... |
| 446AL | 20929 | Feed Cam Set Screw for 3032..... |
| 446AL | 20929 | Thread Take-up Cam Set Screw for 65129..... |
| 448AL | 20929 | Arm Shaft Bushing (back) Set Screw..... |
| 448AL | 20932 | Feed Regulator Crank Set Screw for 5544 (2)..... |
| 448AL | 20930 | Tension Screw Stud Set Screw for 65044..... |
| 453AL | 20934 | Presser Bar Lifter Bracket Set Screw for 5608..... |
| 460AL | | Oscillating Shaft Crank Set Screw for 6056..... |
| 460AL | 20930 | Thread Retaining Stud Set Screw for 65044..... |
| 462AL | 20929 | Oscillating Shaft Crank Set Screw for 6024 (2)..... |
| 463AL | 20930 | Face Plate Thread Eyelet Set Screw for 65044..... |
| 466AL | 20935 | Shuttle Tension Regulating Screw for 125017..... |
| 600C | 20930 | Tension Screw Stud for 16202..... |
| 651J | 20934 | Needle Clamp Thread Guide Screw for 7524..... |
| 652D | 20931 | Roller Screw for 1841 and 1868..... |
| 689C | 20934 | Presser Bar Lifter Screw..... |
| 725J | 20935 | Shuttle Race Ring Cover Latch Screw for 16689 (2)..... |
| 732D | 20932 | Feed Regulator Lever Adjusting Thumb Screw..... |
| 732D | 20932 | Feed Regulator Lever Friction Plate Thumb Screw..... |
| 802X | 20933 | Presser Bar Lifter Lever Hinge Screw for 6330 and 6344..... |
| 889AL | 20929 | Thread Take-up Lever Hinge Screw Set Screw..... |

| No. | Plate | Name |
|--|-------|--|
| 1088C | 20929 | Thread Take-up Lever Hinge Screw for 56855..... |
| 1513J | 20929 | Oscillating Rock Shaft Hinge Pin Nut for 65131..... |
| 1518J | 20929 | Crank Connecting Rod Hinge Screw Nut..... |
| 1518J | 20932 | Feed Connecting Link Hinge Screw Nut for 16808 (2)..... |
| 1518J | 20932 | Feed Forked Connection Hinge Screw Nut..... |
| 1518J | 20934 | Needle Bar Connecting Link Hinge Screw Nut..... |
| 1520J | 20934 | Presser Bar Lifter Screw Nut..... |
| 1528J | 20931 | Roller Screw Nut for 1841 and 1868..... |
| 1547J | 20931 | Roller Arm Adjusting Screw Nut for 15446..... |
| 1547J | 20931 | Roller Arm Bracket Screw Center Nut for 15444 (2)..... |
| 1549J | 20931 | Roller Arm Lock Spring Screw Nut for 2196 and 2197..... |
| 1560C | 20930 | Tension Regulating Thumb Nut for 16202..... |
| 1584E | 20932 | Feed Regulator Lever Adjusting Thumb Screw Nut..... |
| 1813 | 20929 | Oscillating Shaft Crank Roller and Stud for 6024 and 6056..... |
| 1819 | 20929 | Thread Take-up Lever Roller and Stud for 3072..... |
| 1841 | 20931 | Roller, 7/8 in. diam., fine, with 652D and 1528J, for 2197.. |
| 1852 | 20931 | Guide Roller and Screw Stud for 6440..... |
| 1868 | 20936 | Roller, 7/8 in. diam., coarse, with 652D and 1528J, for 2196..... |
| 2049 | 20932 | Feed Regulator Lever Pin..... |
| 2049 | | Oscillating Shaft Crank Pin for 65005..... |
| 2049 | 20929 | Shuttle Driver Pin..... |
| 2052 | 20934 | Needle Bar Connecting Stud with 155C, for 56773..... |
| 2058 | 20934 | Presser Bar..... |
| 2070 | 20934 | Presser Bar Spring Washer..... |
| 2073 | 20935 | Shuttle Bobbin for 16892..... |
| 2073 | 20935 | Shuttle Bobbin (Accessories) (2)..... |
| 2076 | 20935 | Shuttle Cover Hinge Pin for 16892..... |
| 2078 | 20935 | Shuttle Delivery Eye Thread Guard for 125017..... |
| 2080 | 20935 | Shuttle Delivery Eye Thread Guard Rivet for 125017..... |
| 2082 | 20935 | Shuttle Main Spring for 6058..... |
| 2084 | | Shuttle Main Spring Steady Pin for 6058..... |
| 2086 | 20935 | Shuttle Tension Spring for 125017..... |
| 2090 | 20935 | Shuttle Tension Spring Plate for 125017..... |
| 2102 | 20930 | Tension Disc for 56791 (2)..... |
| 2103 | 20930 | Tension Spring for 56791..... |
| 2105 | 20930 | Tension Thread Guard for 65043..... |
| 2107 | 20930 | Face Plate Thread Eyelet for 65044..... |
| 2111 | | Thread Retainer Guide complete, for 65044, Nos. 2112, 2114 and 2115..... |
| 2112 | 20930 | Thread Retaining Disc with 2113, for 2111..... |
| 2113 | 20930 | Thread Retaining Disc Steady Pin for 2112..... |
| 2114 | 20930 | Thread Retaining Spring for 2111..... |
| 2115 | 20930 | Thread Retaining Stud for 2111..... |
| 2124 | 20930 | Thread Take-up Spring for 56791..... |
| 2127 | 20930 | Thread Take-up Spring Regulator Plate for 65044..... |
| 2183 | 20936 | Presser Foot..... |
| 2196 | 20936 | Roller Presser complete, 7/8 in. diam., 9/64 in. face, coarse roller, Nos. 176J, 1549J, 1868, 2203, 2205, 2206, 15446 and two 15444..... |
| 2197 | 20931 | Roller Presser complete, 7/8 in. diam., 9/64 in. face, fine roller, Nos. 176J, 1549J, 1841, 2203, 2205, 2206, 15446 and two 15444..... |
| NOTE: No. 2197 is sent with this Machine unless another Roller Presser is specified on order. | | |
| 2203 | 20931 | Roller Arm for 2196 and 2197..... |
| 2205 | 20931 | Roller Arm Lock Spring for 2196 and 2197..... |
| 2206 | 20931 | Roller Arm Bracket for 2196 and 2197..... |
| 2211 | 20935 | Shuttle Bobbin Retaining Spring for 6058..... |
| 2212 | 20935 | Shuttle Bobbin Retaining Spring Rivet for 6058 (2)..... |
| 2269 | 20930 | Tension Releaser Hinge Pin for 65044..... |
| 2308 | 20934 | Presser Bar Spring..... |
| 2460 | 20938 | Bobbin Winder Friction Ring (rubber) for 5521..... |

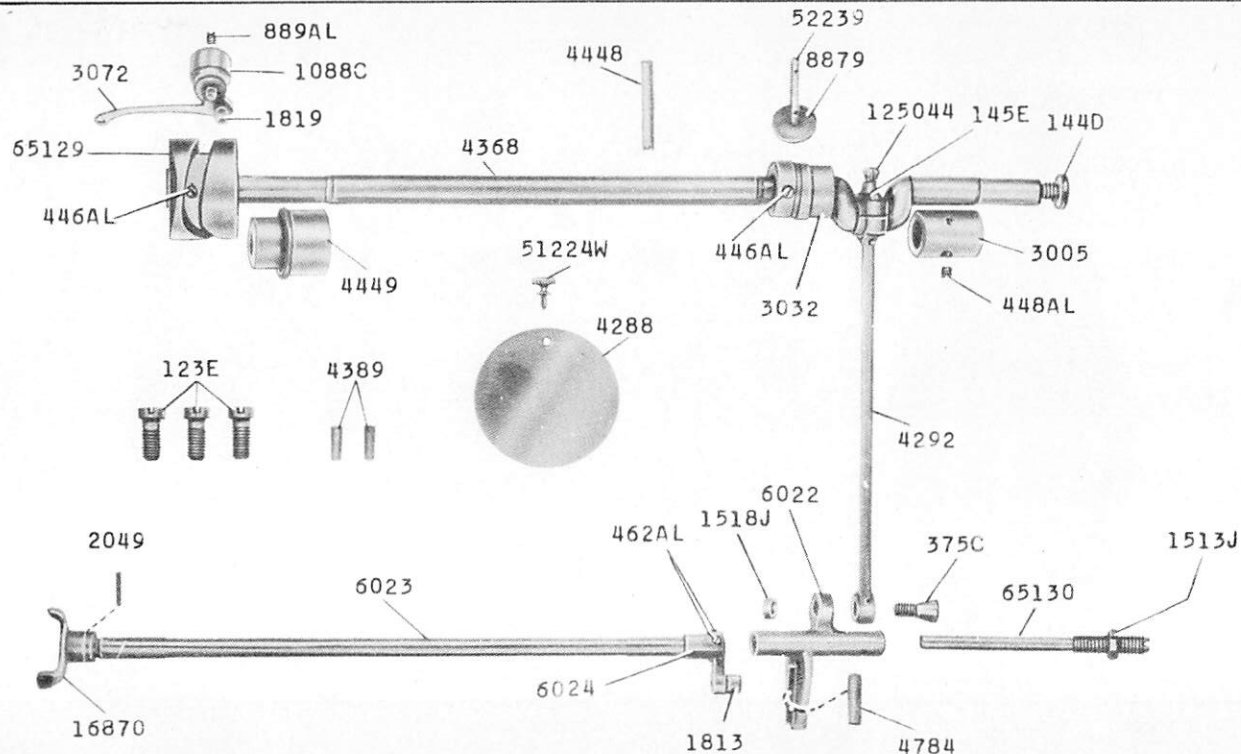
| No. | Plate | Name |
|------|-------|--|
| 2461 | 20938 | Bobbin Winder Pulley for 2463..... |
| 2462 | 20938 | Bobbin Winder Spindle with 15072, for 2463..... |
| 2463 | | Bobbin Winder Spindle 2462 with 2461, for 5521..... |
| 2464 | 20938 | Bobbin Winder Spring..... |
| 2763 | 20940 | Knee Lifter Rock Shaft for 6339..... |
| 2766 | 20940 | Knee Lifter Rock Shaft Knee Arm Hub with 356C, for 16647..... |
| 2767 | 20940 | Knee Lifter Rock Shaft Knee Plate with 356C, for 16647..... |
| 2770 | 20940 | Knee Lifter Rock Shaft Stop Dog with 140219C, for 6339..... |
| 3005 | 20929 | Arm Shaft Bushing (back)..... |
| 3012 | | Thread Take-up Cam Pin..... |
| 3032 | 20929 | Feed Cam with 446AL, for 65072..... |
| 3045 | 20934 | Needle Bar Connecting Link for 56773..... |
| 3072 | 20929 | Thread Take-up Lever with 1819, for 56855..... |
| 3146 | 20932 | Feed Regulator Lever Adjusting Thumb Screw Nut Washer..... |
| 4264 | 20934 | Needle Bar (for round shank needle)..... |
| 4288 | 20929 | Arm Side Cover..... |
| 4292 | 20929 | Crank Connecting Rod with 125044 and two 145E..... |
| 4347 | 20937 | Wrench for 1513 and 1518 (Accessories)..... |
| 4368 | 20929 | Arm Shaft for 65072..... |
| 4369 | 20930 | Tension Releaser for 65044..... |
| 4389 | 20929 | Arm Dowel Pin (2)..... |
| 4448 | 20929 | Arm Oil Tube (for intermediate bearing) for 16687..... |
| 4449 | 20929 | Arm Shaft Bushing (front) for 16687..... |
| 4784 | 20929 | Oscillating Rock Shaft Oil Pad for 6022..... |
| 4822 | 20937 | Wrench for 1528, 1547 and 1549 (Accessories)..... |
| 4879 | 20939 | Foot Lifter Chain Connecting Link for 4885..... |
| 4881 | 20939 | Foot Lifter Treadle for 4885..... |
| 4882 | 20939 | Foot Lifter Treadle Shaft for 4885..... |
| 4883 | 20939 | Foot Lifter Treadle Spring for 4885..... |
| 4884 | 20939 | Foot Lifter Treadle Stand for 4885..... |
| 4885 | 20939 | Foot Lifter Treadle complete, for 6344, Nos. 4879, 4881, 4882, 4883, 4884 and two wood screws 1 in. No. 16..... |
| 5521 | 20938 | Bobbin Winder (tight wheel) complete, Nos. 2460, 2463, and 5522..... |
| 5522 | 20938 | Bobbin Winder Frame for 5521..... |
| 5544 | 20932 | Feed Regulator Crank with two 448AL, for 16808..... |
| 5550 | 20932 | Feed Regulator Lever Shaft..... |
| 5608 | 20934 | Presser Bar Lifter Bracket with 453AL..... |
| 6017 | 20932 | Feed Rock Shaft for 65162..... |
| 6019 | 20932 | Feed Rock Shaft Crank with 193F..... |
| 6022 | 20929 | Oscillating Rock Shaft with 4784, for 16806..... |
| 6023 | 20929 | Oscillating Shaft for 65005..... |
| 6024 | 20929 | Oscillating Shaft Crank with 1813 and two 462AL (for Agents only)..... |
| 6042 | 20936 | Throat Plate for 6047, for use with 65159..... |
| 6046 | 20936 | Throat Plate Holder for 6047, for use with 6042..... |
| 6047 | | Throat Plate Holder 6046 with 6042..... |
| 6048 | 20936 | Throat Plate Holder Extension for 6046..... |
| 6049 | 20931 | Throat Plate Holder for 65171, for use with 65170..... |
| 6053 | 20937 | Drip Pan..... |
| 6055 | 20937 | Machine Bolt Nut Washer for 7169 (4)..... |
| 6055 | 20937 | Machine Bolt Washer (Accessories) (4)..... |
| 6056 | | Oscillating Shaft Crank with 460AL and 1813, for 65005..... |
| 6058 | 20935 | Shuttle Body with 398E, 2082, 2084, 2211 and two 2212, for 16892..... |
| 6330 | | Knee Lifter complete, Nos. 802X, 6333, 6339, 7170 and 16659..... |
| 6333 | 20940 | Knee Lifter Pitman for 6330..... |
| 6334 | 20940 | Knee Lifter Rock Shaft Hanger with two wood screws 1 in. No. 10, for 6339 (2)..... |
| 6337 | 20940 | Knee Lifter Rock Shaft Lifting Bracket with two 356C, for 6339..... |
| 6338 | 20940 | Knee Lifter Rock Shaft Lifting Bracket Hook for 6339..... |

| No. | Plate | Name |
|--------|-------|---|
| 6339 | 20940 | Knee Lifter Rock Shaft complete, for 6330, Nos. 2763, 2770, 6337, 6338, 16647 and two 6334..... |
| 6344 | | Foot Lifter complete, Nos. 802X, 4885, 6439, 7170 and 16659..... |
| 6439 | 20939 | Foot Lifter Chain, 36 in. to 45 in., with 56864 and 56865, for 6344..... |
| | NOTE: | When ordering No. 6439, give length required. |
| 6440 | 20931 | Guide (roller) Nos. 1852 and 6441..... |
| 6441 | 20931 | Guide Bracket for 6440..... |
| 6808 | 20932 | Feed Regulator Lever with 207J, for 6809..... |
| 6809 | | Feed Regulator Lever complete, Nos. 190J, 6808 and 6810..... |
| 6810 | 20932 | Feed Regulator Lever Friction Plate for 6809..... |
| 7169 | 20937 | Machine Base with four each 6055, 51070E and wood screws 1 in. No. 12..... |
| 7170 | 20933 | Presser Bar Lifter Lever for 6330 and 6344..... |
| 7524 | 20934 | Needle Clamp with 196F, 651J and 7525..... |
| 7525 | 20934 | Needle Clamp Thread Guide for 7524..... |
| 8879 | 20929 | Arm Spool Pin Washer (cloth)..... |
| 8908 | 20937 | Wrench for 1520 (Accessories)..... |
| 15072 | 20938 | Bobbin Winder Bobbin Position Pin for 2462..... |
| 15444 | | Roller Arm Bracket Screw Center 316F with 1547J, for 2196 and 2197 (2)..... |
| 15446 | | Roller Arm Adjusting Screw 440F with 1547J, for 2196 and 2197..... |
| *15458 | | Shuttle Cover for 125017..... |
| 16202 | | Tension Screw Stud 600C with 1560C, for 56791..... |
| 16242 | 20935 | Shuttle Race Ring Cover Latch for 16689..... |
| 16646 | 20940 | Knee Lifter Rock Shaft Knee Arm for 16647..... |
| 16647 | | Knee Lifter Rock Shaft Knee Arm complete, for 6339, Nos. 2766, 2767 and 16646..... |
| 16659 | 20933 | Presser Bar Lifter Lever Spring for 6330 and 6344..... |
| 16678 | 20932 | Feed Forked Connection for 16808..... |
| *16687 | | Arm with 4448 and 4449..... |
| 16688 | 20935 | Shuttle Race Ring Cover for 16689..... |
| 16689 | | Shuttle Race Ring Cover 16688 with 16242 and two 725J, for 65167..... |
| 16713 | 20932 | Feed Regulator Lever Segment..... |
| 16806 | | Oscillating Rock Shaft 6022 with 65131..... |
| 16808 | | Feed Forked Connection complete, Nos. 5544, 16678, 52165 and two each 375C and 5181J..... |
| *16863 | | Cylinder, 2 7/16 in. diam..... |
| 16870 | 20929 | Shuttle Driver and Feed Lifting Cam for 65005..... |
| 16892 | 20935 | Shuttle (high point) Nos. 2073, 2076, 6058 and 125017..... |
| 26026 | 20937 | Screw Driver (large) Accessories..... |
| 26485 | 20937 | Screw Driver (small) Accessories..... |
| 50250J | 20935 | Shuttle Race Ring Cover Screw for 65167 (2)..... |
| 50258J | 20935 | Shuttle Race Screw (4)..... |
| 50362J | 20935 | Shuttle Race Thread Protector Screw for 65166..... |
| 51070E | 20937 | Machine Bolt with 51581E, to secure Machine to Base, for 7169 (4)..... |
| 51072R | 20937 | Machine Bolt with 51581E (Accessories) (4)..... |
| 51224W | 20929 | Arm Side Cover Thumb Screw..... |
| 51224W | 20931 | Guide Thumb Screw..... |
| 51581E | 20937 | Machine Bolt Nut for 51070E and 51072R (8)..... |
| 52016 | 20934 | Presser Bar Lifter..... |
| 52165 | 20932 | Feed Connecting Link for 16808..... |
| 52239 | 20929 | Arm Spool Pin and Thread Eyelet..... |
| 56773 | | Needle Bar Connecting Link 3045 with 2052..... |
| 56791 | 20930 | Tension complete, for 65044, Nos. 2103, 2124, 16202 and two 2102..... |
| 56855 | | Thread Take-up Lever 3072 with 1088C..... |
| 56864 | 20939 | Foot Lifter Chain Hook (large) for 6439..... |
| 56865 | 20939 | Foot Lifter Chain Hook (small) for 6439..... |

| No. | Plate | Name |
|---------|-------|--|
| 56898 | 20933 | Machine Driving Pulley (heavy rim, "V" belt groove, outside diam. of belt groove 2.9 in.) with two 435AL..... |
| 65005 | | Oscillating Shaft 6023 with 2049, 6056 and 16870..... |
| 65042 | 20930 | Face Plate for 65043..... |
| 65043 | | Face Plate 65042 with 2105, for 65044..... |
| 65044 | 20930 | Face Plate complete, Nos. 448AL, 460AL, 463AL, 2107, 2111, 2127, 2269, 4369, 56791, 65043, 65045 and two 233J..... |
| 65045 | 20930 | Face Plate Thread Eyelet for 65044..... |
| 65072 | | Arm Shaft 4368 with 3032 and 65128..... |
| 65128 | | Thread Take-up Cam for 65072 and 65129..... |
| 65129 | 20929 | Thread Take-up Cam 65128 with 446AL..... |
| 65130 | 20929 | Oscillating Rock Shaft Hinge Pin for 65131..... |
| 65131 | | Oscillating Rock Shaft Hinge Pin 65130 with 1513J, for 16806..... |
| 65159 | 20936 | Feed Dog, 10 teeth (16 teeth to the inch) for 6042..... |
| 65160 | 20931 | Feed Dog, 13 teeth (21 teeth to the inch) for 65170..... |
| | | NOTE: No. 65160 is sent with this Machine unless another Feed Dog is specified on order. |
| 65161 | 20932 | Feed Dog Carrier for 65162..... |
| 65162 | | Feed Rock Shaft 6017 with 65161..... |
| 65163 | 20931 | Presser Foot (narrow toe)..... |
| | | NOTE: Presser Foot No. 65163 is sent with this Machine unless another Presser Foot is specified on order. |
| 65164 | 20931 | Presser Foot (wide toe)..... |
| | | NOTE: Presser Foot No. 65164 is sent with this Machine unless another Presser Foot is specified on order. |
| 65165 | 20935 | Shuttle Race Body for 65166..... |
| 65166 | | Shuttle Race Body 65165 with 50362J and 65169, for 65167..... |
| 65167 | 20935 | Shuttle Race complete, Nos. 16689, 65166, 65168 and two each 175F and 50250J..... |
| 65168 | 20935 | Shuttle Race Ring for 65167..... |
| 65169 | 20935 | Shuttle Race Thread Protector for 65166..... |
| 65170 | 20931 | Throat Plate for 65171 , for use with 65160..... |
| | | NOTE: Throat Plate No. 65170 is sent with this Machine unless another Throat Plate is specified on order. |
| 65171 | | Throat Plate Holder 6049 with 65170..... |
| 120342 | 20937 | Oiler with 120343 (Accessories)..... |
| 120343 | 20937 | Oiler Spout for 120342..... |
| 125017 | 20935 | Shuttle Cover 15458 with 112E, 466AL, 2078, 2080, 2086 and 2090, for 16892..... |
| 125044 | 20929 | Crank Connecting Rod Oil Pad (felt) for 4292..... |
| 140219C | 20940 | Knee Lifter Rock Shaft Stop Dog Set Screw for 2770..... |

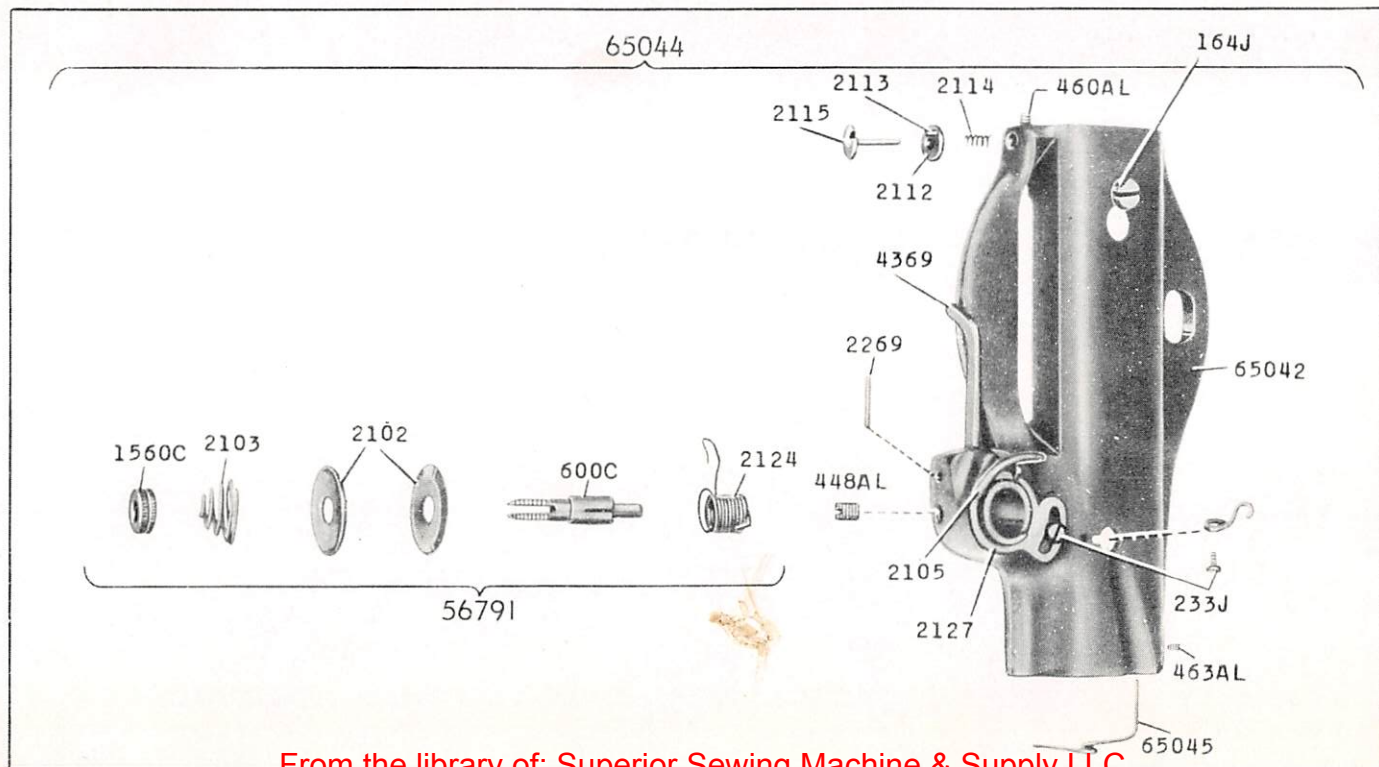
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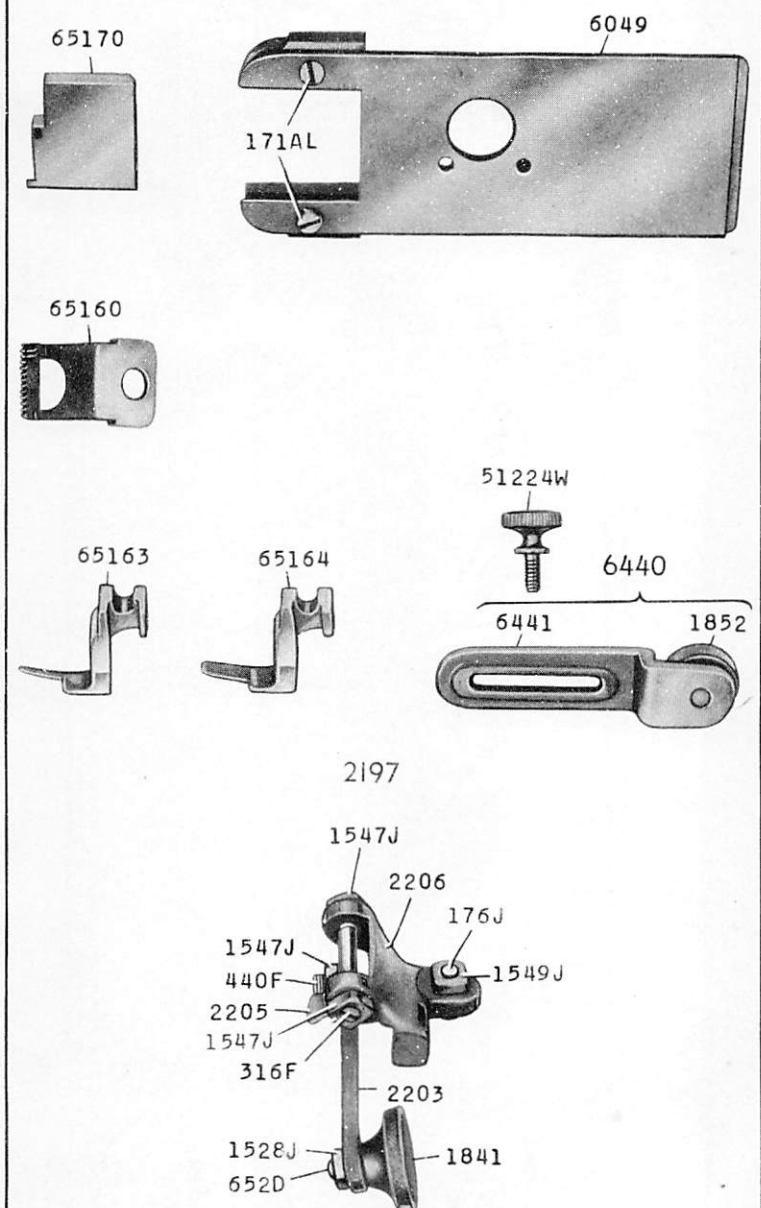
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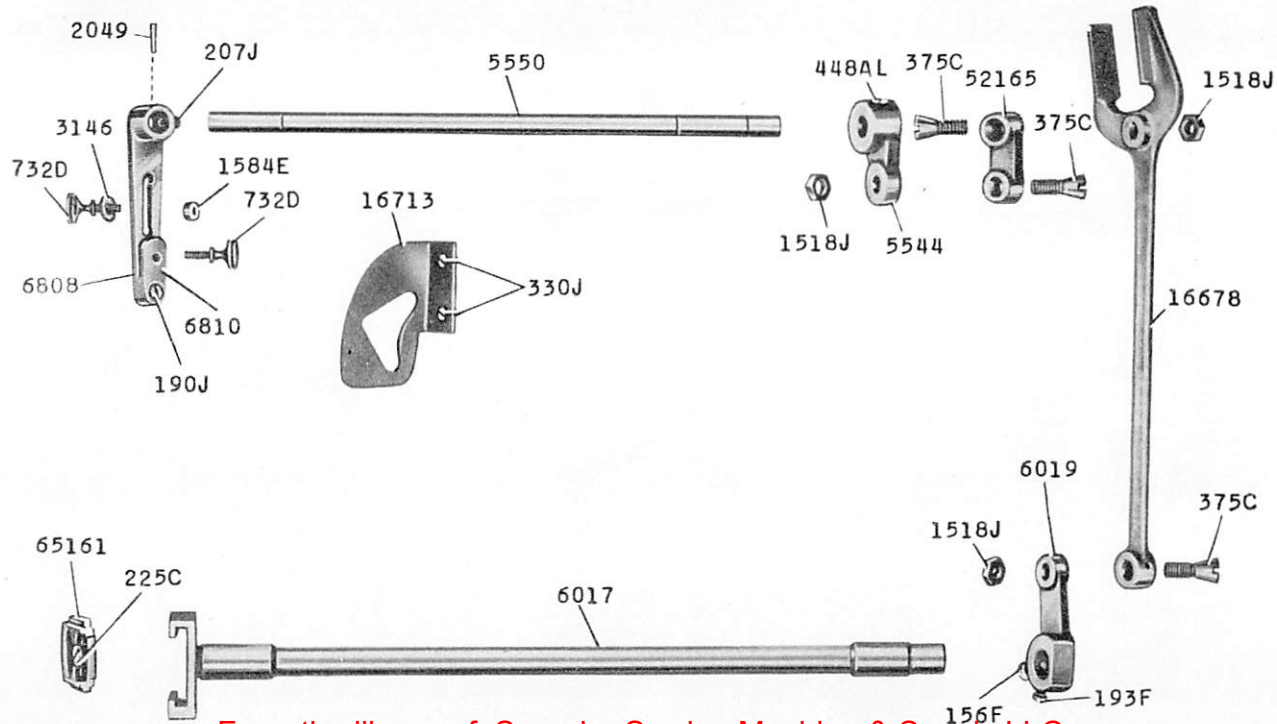


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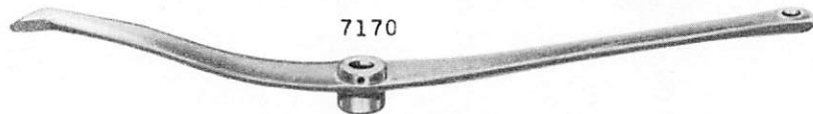
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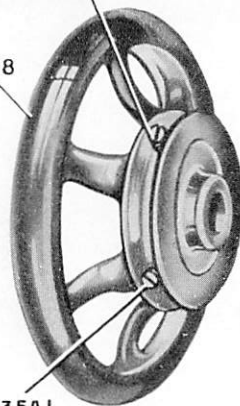
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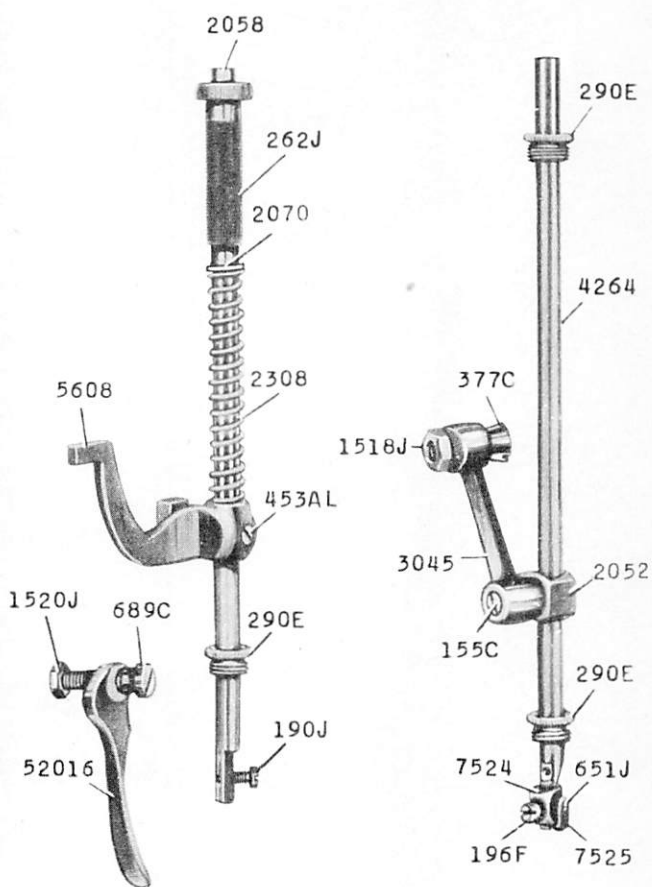
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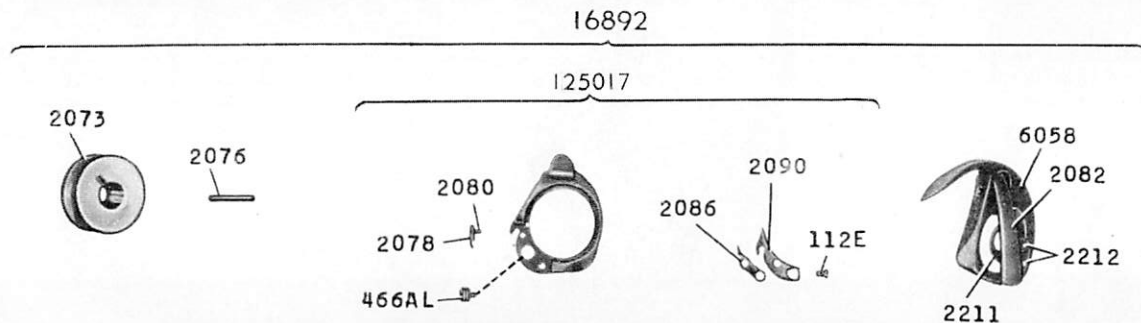
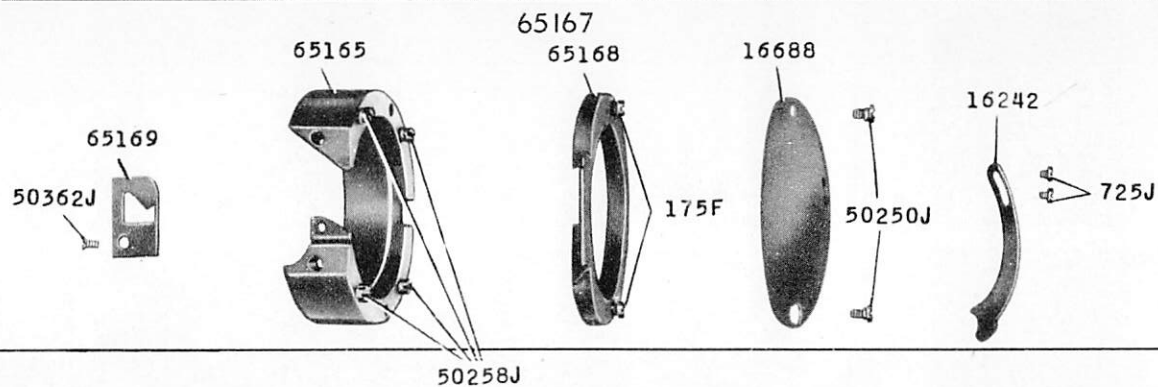


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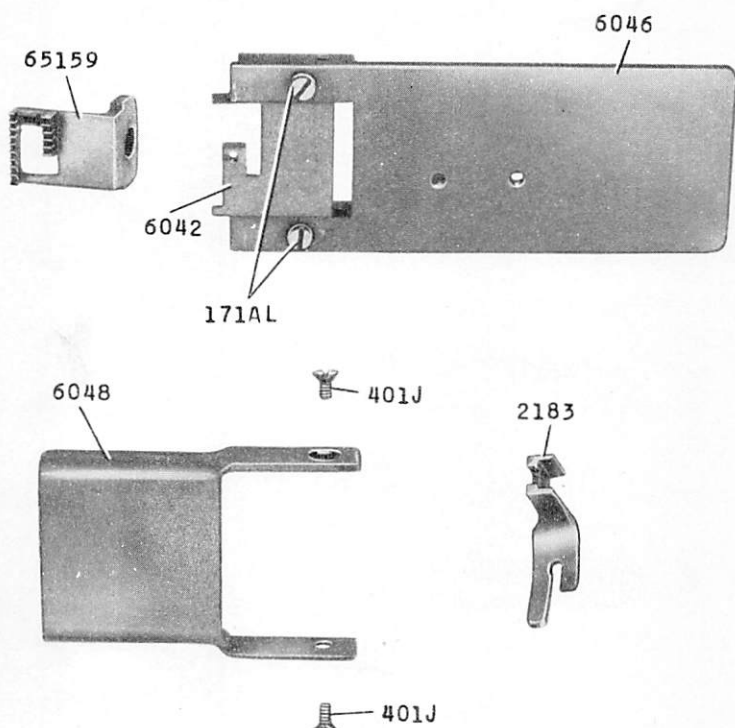




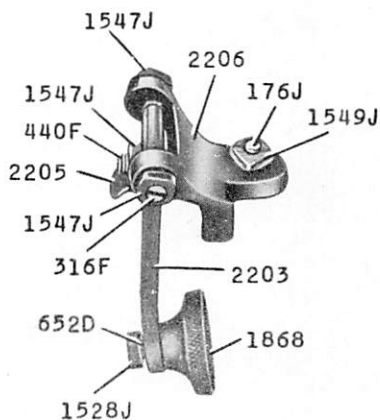
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20937-1/3

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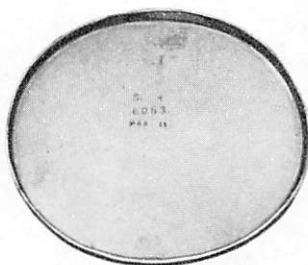
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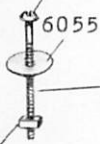
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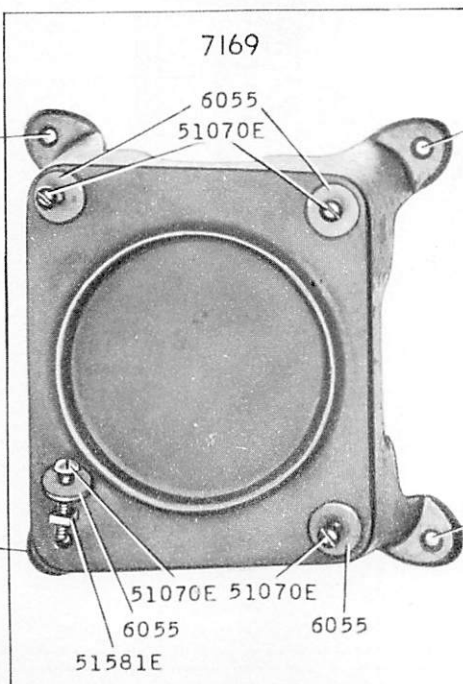
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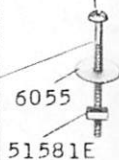
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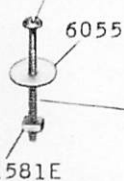
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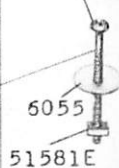
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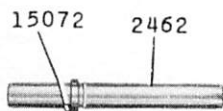


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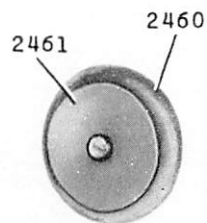




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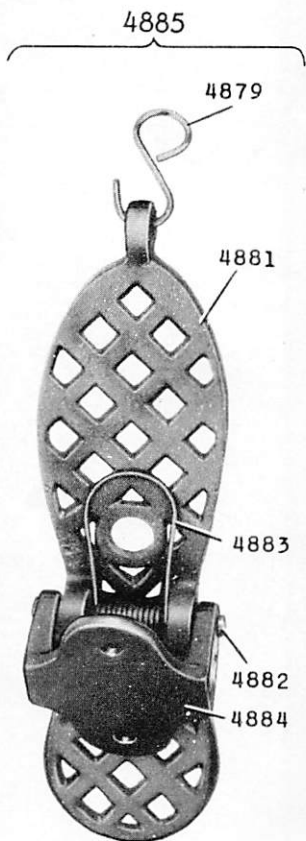
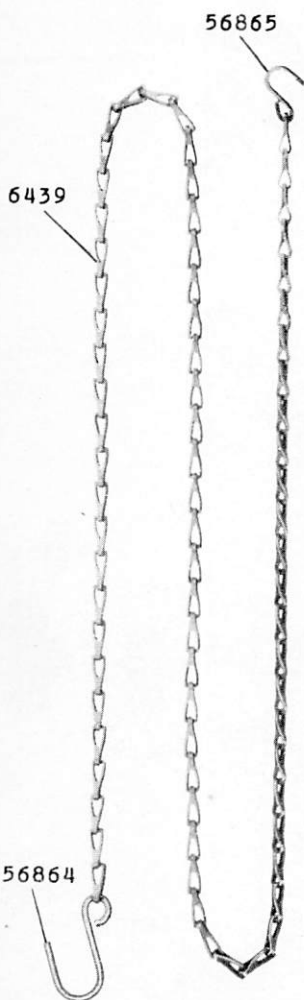
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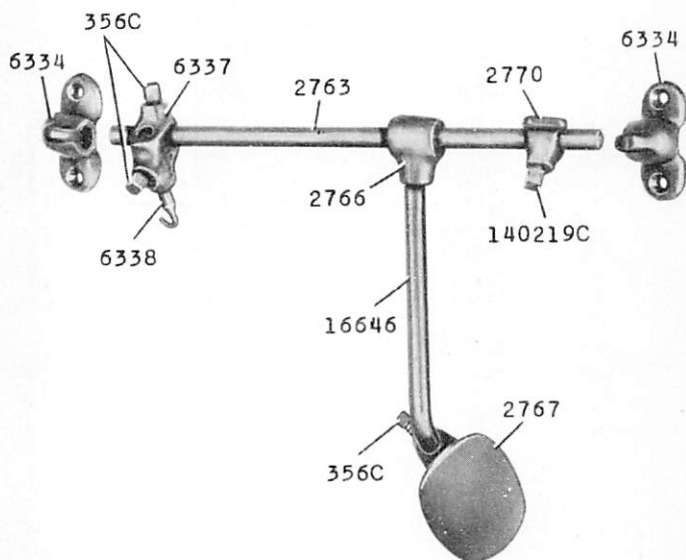
20939-1/3



20940-1/3



6339



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